

Installation Instructions

Koro-Trans™

Ribbed or Textured NM Backed Nosing and Step Treads

Koro-Trans NM backed nosing and treads are installed differently than metal backed products. Install NM backed products on a clean even surface. Do not use caulk under the treads. If installing NM backed treads as replacement treads, be sure to remove existing caulk, debris, or corrosion product from the step area.

Place the step treads in position flat against the metal step well. Prior to drilling, ensure that the vertical edges of the nosing are snug against the step well edge. Carefully drill the step tread and step well using a 5/32" drill bit as indicated (see drawing on reverse) **Note:** If using self-drilling screws this step can be skipped. Lift the tread and remove the drill turnings. Using a 7/32" drill bit, enlarge the holes in the step tread only (**DO NOT ENLARGE HOLE IN STEP WELL METAL**). Attach the treads to the metal step well using suitably sized corrosion resistant screws. Recommended screws for **Koro-Trans NM Ribbed Tread:** #10, Stainless Steel, Philips Oval Head, self-drilling, blunt or pointed tip, thread forming sheet metal screws. Install three screws equally spaced along the center of the **horizontal** surface of the white or yellow nosing. Install three additional screws equally spaced along the long side opposite the nosing of the tread surface (see drawing on reverse). Tighten the screws only until snug against the top surface of the Pebble Tread. **Avoid distorting the nosing/tread by over-tightening the screws.** Place a bead of caulk around the periphery of the installed treads to provide a finished appearance.

DO NOT install screws in the vertical edge of the nosing.

Product Questions?

Contact Koro-Trans Customer Service at 800.938.2858 Fax: 330.668.7705
www.korotrans.com



Oval Head Self Tapping Screw (Not to Scale)